

# Ordering & Verification Spec Sheet

Order Name: \_\_\_\_\_

Order Date: \_\_\_\_\_

## Customer Information

Customer Name: \_\_\_\_\_ Company: \_\_\_\_\_

Billing Address: \_\_\_\_\_ Ship Address: \_\_\_\_\_

City: \_\_\_\_\_

City: \_\_\_\_\_

State: \_\_\_\_\_

State: \_\_\_\_\_

Zip: \_\_\_\_\_

Zip: \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Email: \_\_\_\_\_

**Motor Builder:** \_\_\_\_\_

Phone: \_\_\_\_\_ Fax: \_\_\_\_\_

Block Configuration: \_\_\_\_\_ Model Number: \_\_\_\_\_

Water: \_\_\_\_\_

Deck Height as Machined: \_\_\_\_\_

Deck Finish Height: \_\_\_\_\_

Cylinder Heads (Brand): \_\_\_\_\_

Head Bolt Pattern Dowel Location: \_\_\_\_\_

Head Studs: CN Blocks / Customer Thread size and depth: \_\_\_\_\_

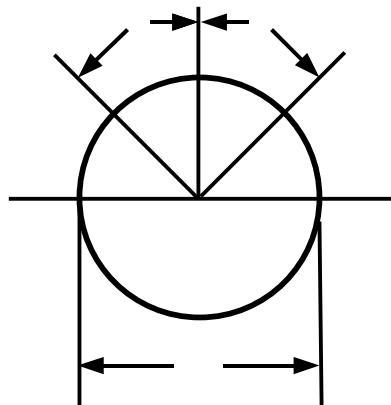
Main Spacing: \_\_\_\_\_

Main Size (block): \_\_\_\_\_

Crank Stroke: \_\_\_\_\_ Connecting Rod (Brand/Material): \_\_\_\_\_

Caps: \_\_\_\_\_ Dry Sump/Wet Sump

Oil Pan: \_\_\_\_\_



Cam Height \_\_\_\_\_ Cam Drive \_\_\_\_\_

Cam Core \_\_\_\_\_

Lifter Spacing \_\_\_\_\_

Cam bearing (O.D.) \_\_\_\_\_

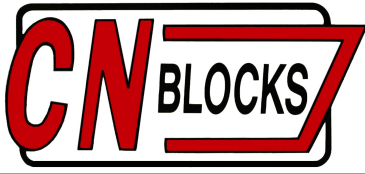
Cam journal size \_\_\_\_\_

Distributor \_\_\_\_\_

Lifter Angle (please indicate on diagram too)

Intake \_\_\_\_\_ Exhaust \_\_\_\_\_

Page 1 has been accepted by \_\_\_\_\_ Date \_\_\_\_\_



**Ordering & Verification  
Spec Sheet**

Order Name: \_\_\_\_\_

Order Date: \_\_\_\_\_

Lifters: \_\_\_\_\_ Model: \_\_\_\_\_

Lifter Size: \_\_\_\_\_ Bushings: \_\_\_\_\_

Sleeves: CN Blocks / Customer Supplied

Sleeve Number: \_\_\_\_\_

Sleeve Size: \_\_\_\_\_

Anticipated Finish Hone Size: \_\_\_\_\_

O-Ring Location: Head / Sleeve(Block) / Not Applicable

Installation of O-Ring: CN Blocks / Customer

Other: \_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

**\*\*ALL SLEEVES INSTALLED ARE  
SEMI-FINISHED. FINISH HONED  
SLEEVES WILL INCUR AN  
ADDITIONAL LABOR CHARGE.**

**Most CN Blocks do not have a stock filter boss. We highly recommend the use of external high performance oil filters.**

**No verbal changes will be accepts. All changes must be in WRITING and initialed by the 'accepted by' individual.**

**Head stud kits are NOT included with the block and must be purchased separately.**

**When you place an order, a \$4,500.00 non-refundable deposit is required.**

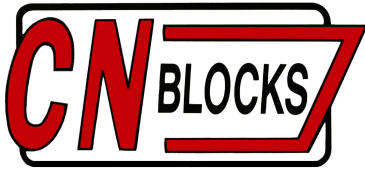
**THE BALANCE IS DUE PRIOR TO FINAL MACHINING. ONCE THE FINAL BALANCE IS REQUESTED, IF PAYMENT IS NOT RECEIVED WITH TEN (10) BUSINESS DAYS YOUR PROJECT WILL BE PUT ON HOLD. YOU WILL LOOSE YOUR PLACE IN LINE AND MAY INCUR A DISMOUNT, REMOUNT, AND SETUP CHARGE.**

**Shipping will be COD for freight only.**

**CN Blocks hereby expressly disclaims all warranties, either expressed or implied, including any implied warrant of merchant-ability or fitness for a particular purpose, and neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of said products.**

**Purchaser agrees that if there is any dispute of purchase, that the venue of purchase will be in Rockwall County, Texas.**

Page 2 has been accepted by \_\_\_\_\_ Date \_\_\_\_\_



**Ordering & Verification  
Spec Sheet**

Order Name: \_\_\_\_\_

Order Date: \_\_\_\_\_

**Additional Items for Quote**

At CN Blocks we are happy to offer additional parts and finishing services our customers. If you would like a quote on any of these items, please mark the items and submit. If no items are needed please mark the correct blank

**EXTRA PARTS**

\_\_\_\_\_ Spare Sleeves. Number requested \_\_\_\_

\_\_\_\_\_ Cam Bearings

\_\_\_\_\_ Jesel Bushings (Note: If customer purchases this item there is an additional labor cost to install the Jesel bushings)

**EXTRA LABORS**

\_\_\_\_\_ Sleeve Bore

\_\_\_\_\_ Sleeve Hone with Torque Plates

\_\_\_\_\_ Hone lifters

\_\_\_\_\_ Install O-Ring Receiver Groove

\_\_\_\_\_ O-Ring & Install Wire

\_\_\_\_\_ Install Cam Bearings

\_\_\_\_\_ Stroke Clearance

\_\_\_\_\_ **No additional parts or services needed**